



FORD PERFORMANCE

GT350 Red Starter Button Kit M-10B776-MR

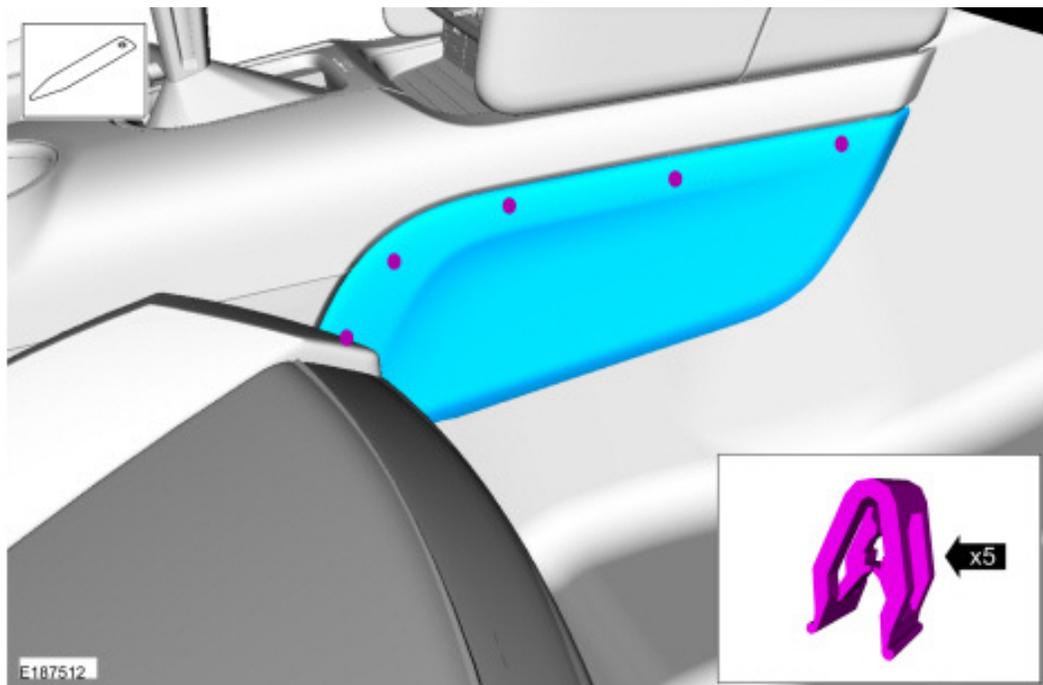
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Please visit www.fordracingparts.com for the most current instruction and warranty information.

PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION. AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD PERFORMANCE TECHLINE AT 1-800-367-3788

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the negative battery cable
2. Release the clips and remove the floor console RH side trim panel.
Use the General Equipment: Interior Trim Remover



Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

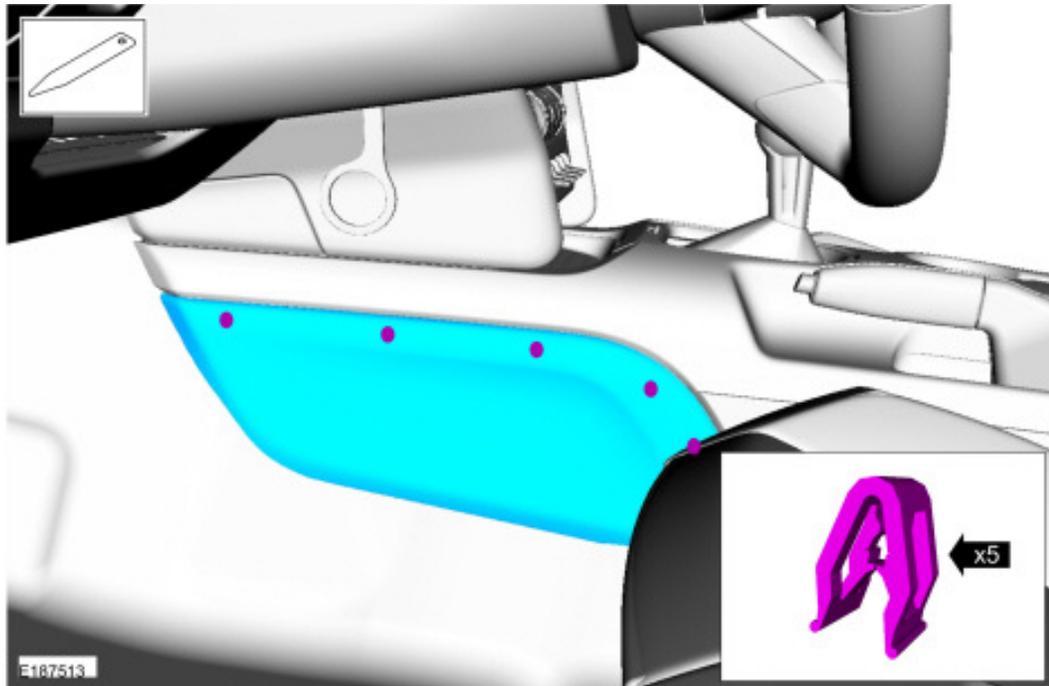


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3. Release the clips and the floor console LH side trim panel.
Use the General Equipment: Interior Trim Remover



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4. Remove the stowage area mat.



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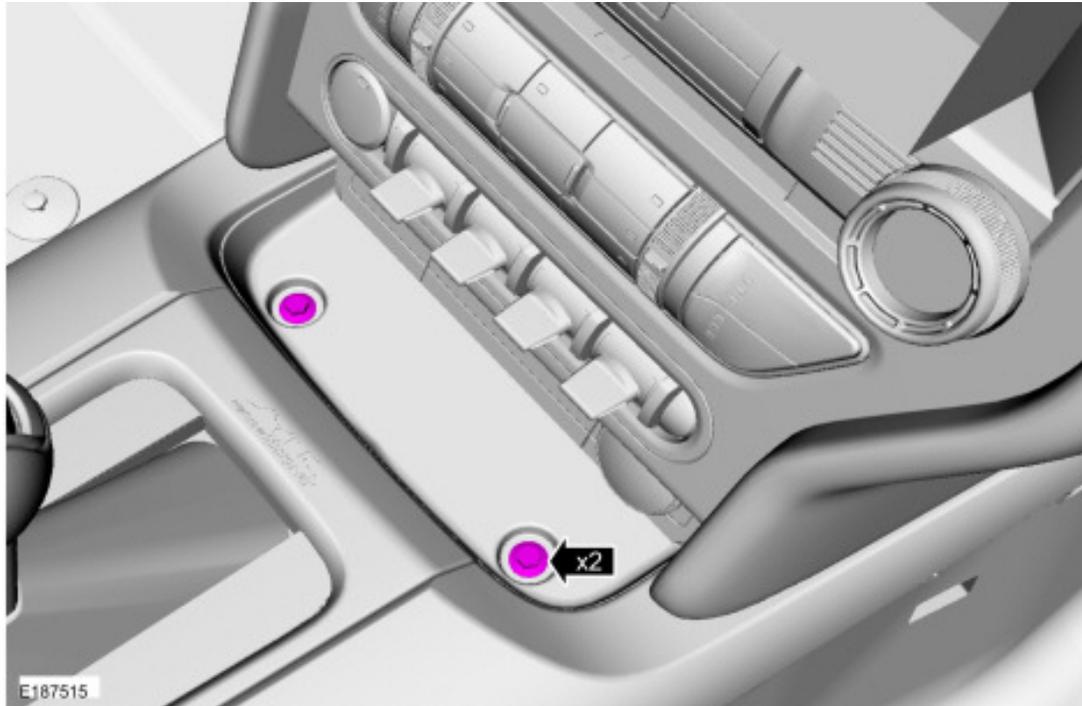


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5. Remove the 7mm floor console upper bolts.



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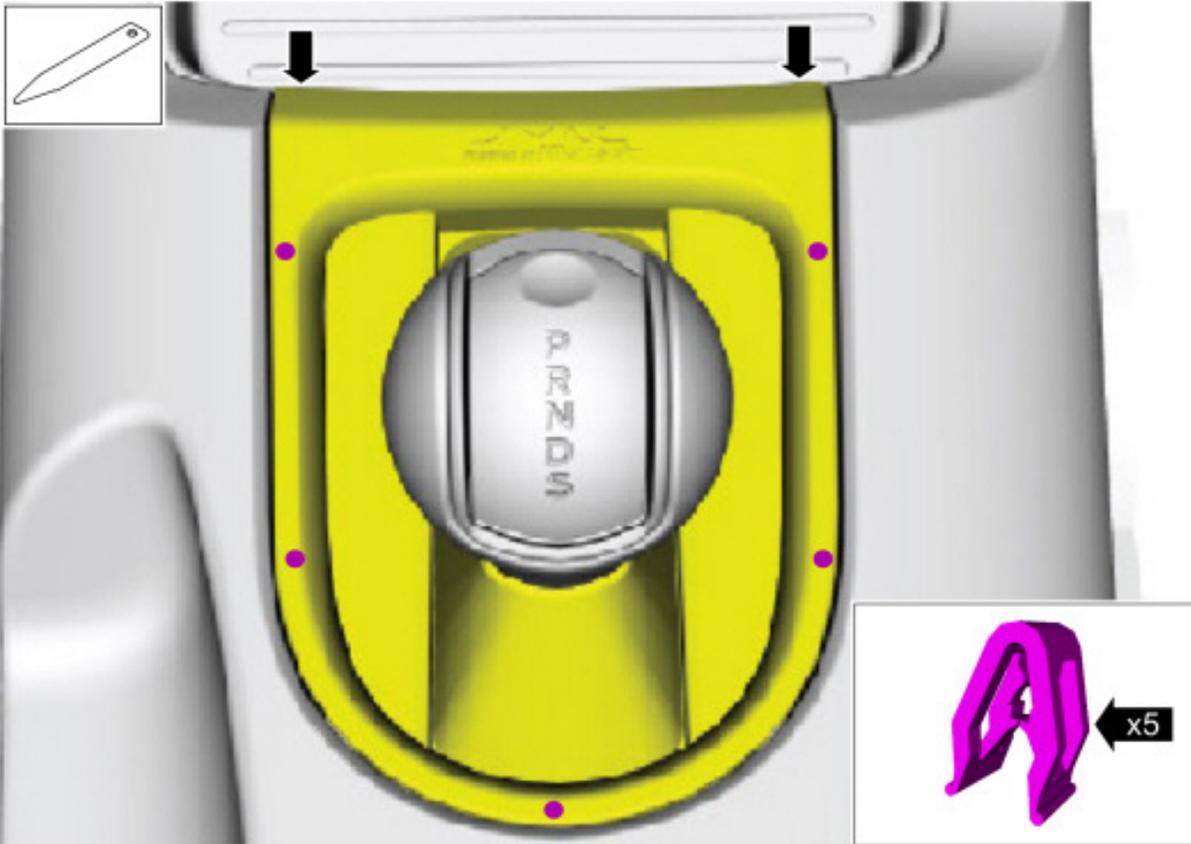
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6. **NOTE:** *Automatic transmission shown, manual transmission similar.*

Remove the selector lever bezel.

Use the General Equipment: Interior Trim Remover



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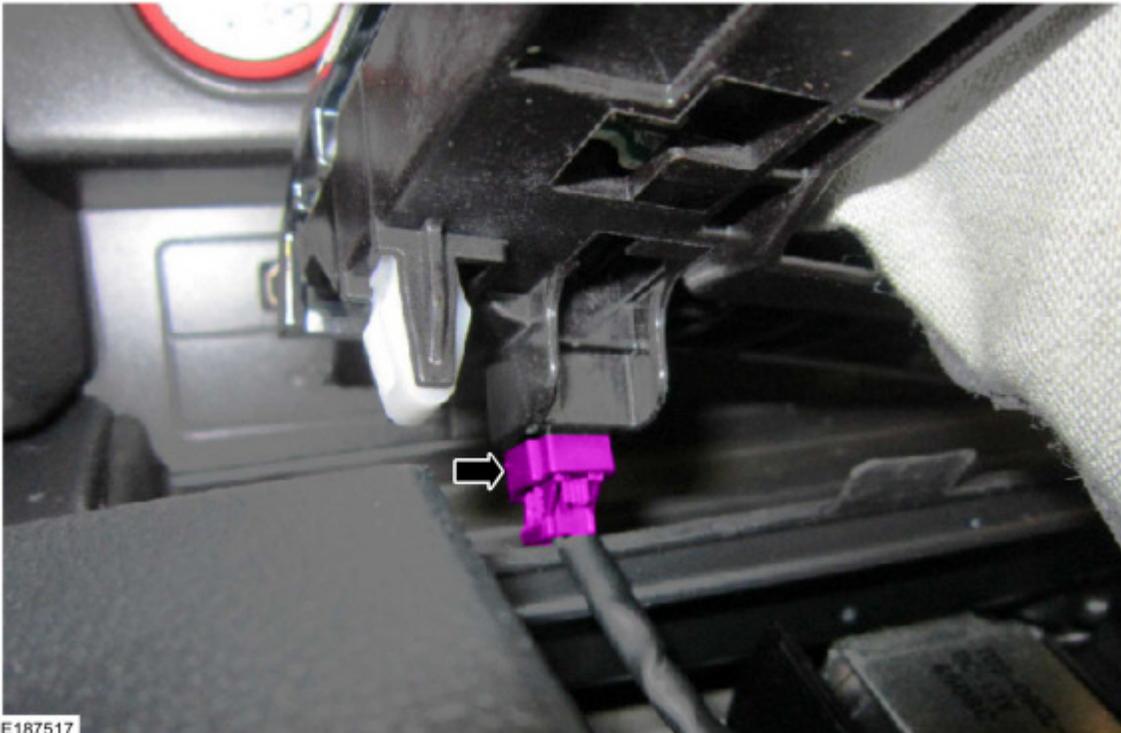


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7. Position aside the selector lever boot.
 - Disconnect the electrical connector. (Automatic Transmission Only)



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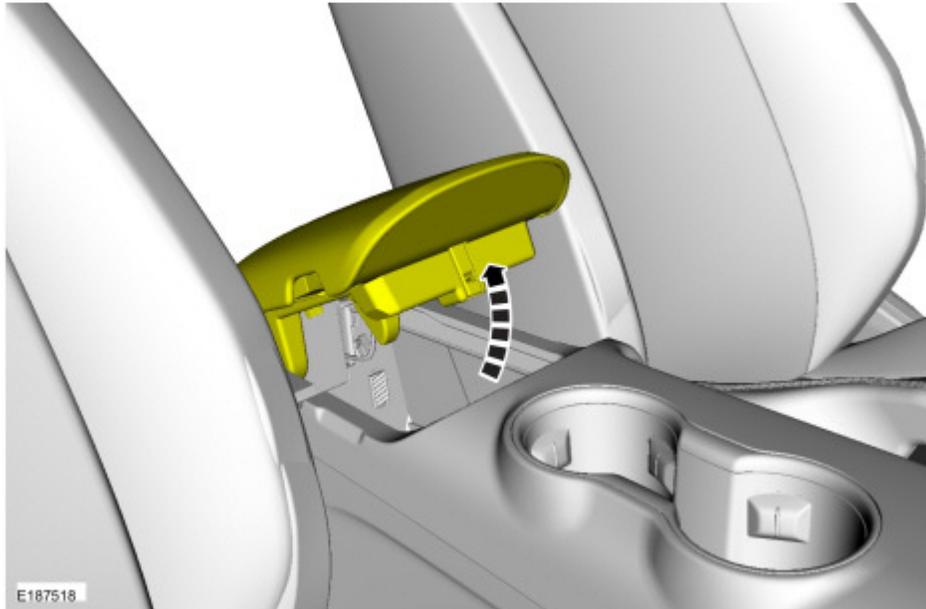


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8. Open the floor console lid.



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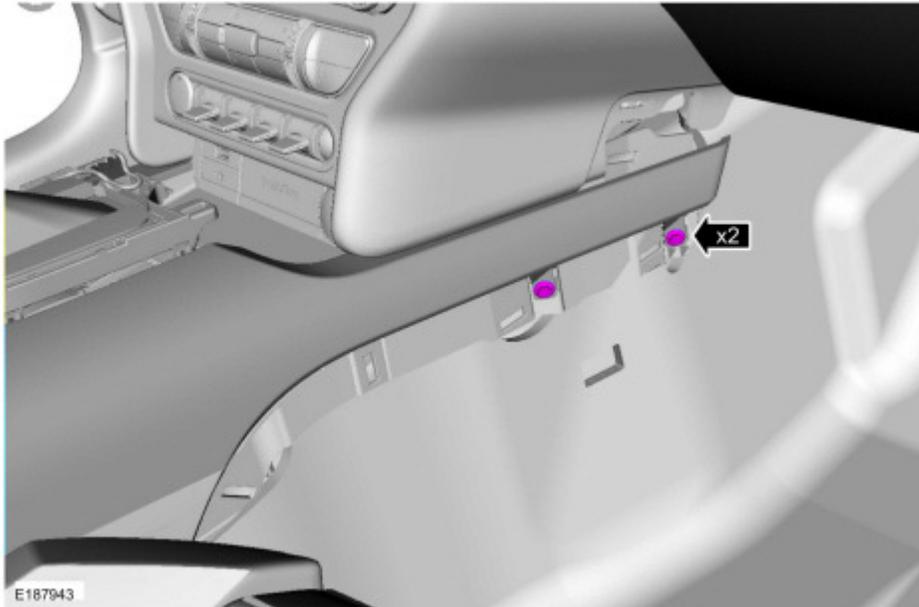


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9. Remove the RH side 7mm retainer bolts.
Torque: 18 lb.in (2 Nm)



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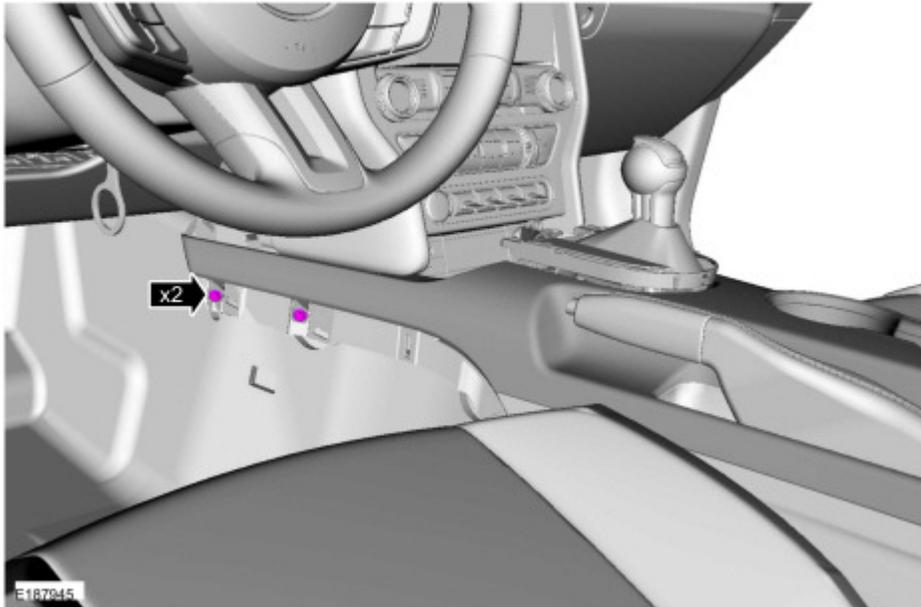


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10. Remove the LH side 7mm retainer bolts.
Torque: 18 lb.in (2 Nm)



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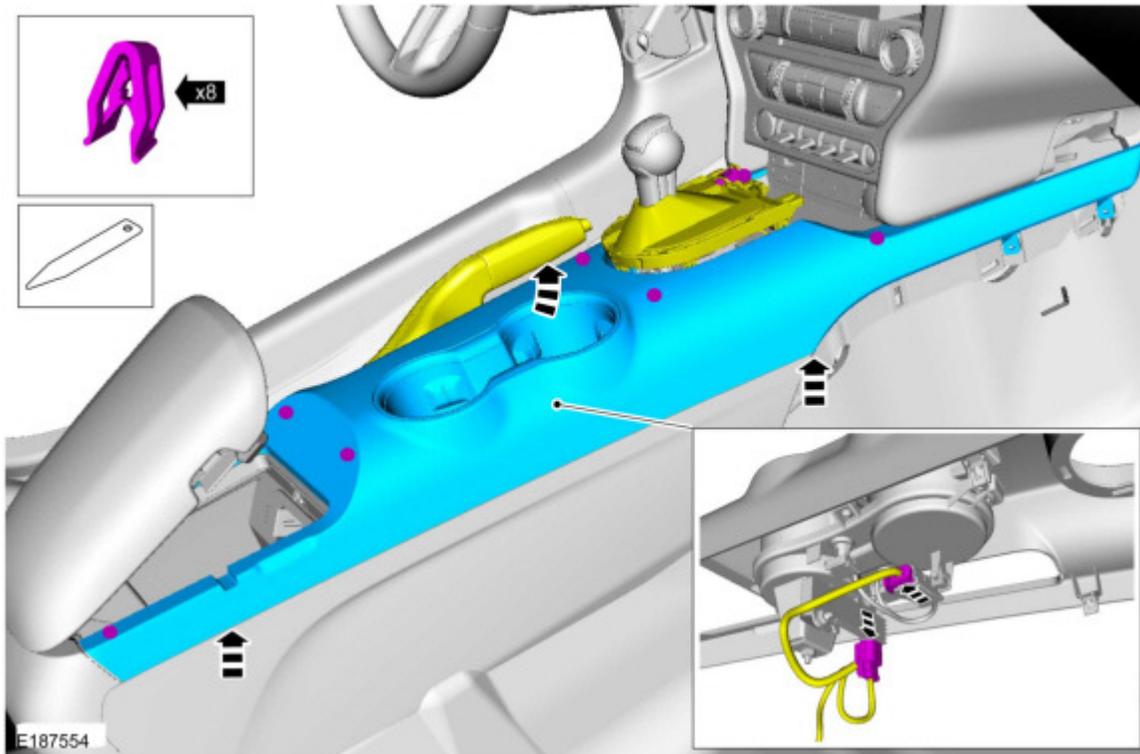


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11. Release the clips, position the gear selector cover aside and remove the floor console upper trim panel.
 - Disconnect the electrical connectors.



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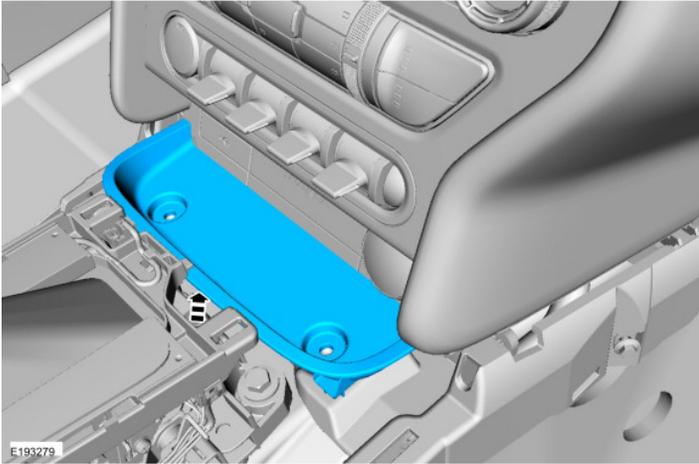


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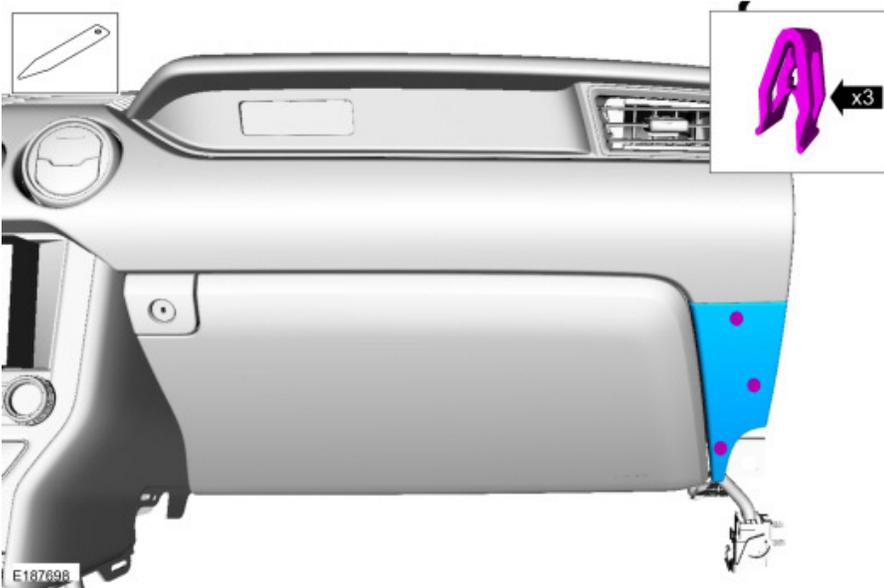
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12. Remove the stowage area tray.



13. Release the clips and remove RH instrument panel trim panel.
Use the General Equipment: Interior Trim Remover



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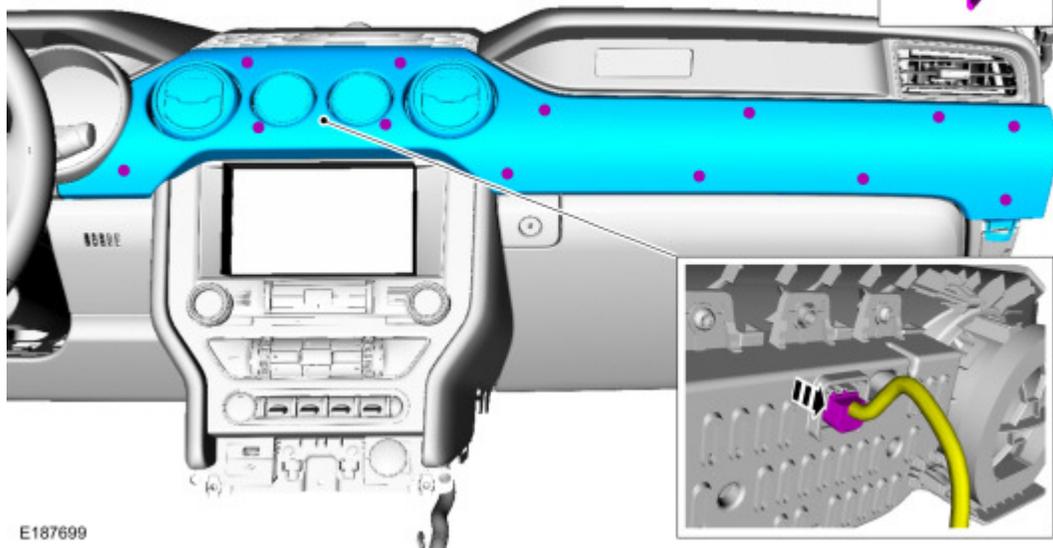
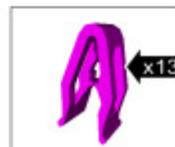
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NOTE: Instrument panel center finish panel with optional ICM shown.

14. Release the clips and remove the instrument panel center finish panel.

1. Disconnect the ICM electrical connector, if equipped.
Use the General Equipment: Interior Trim Remover



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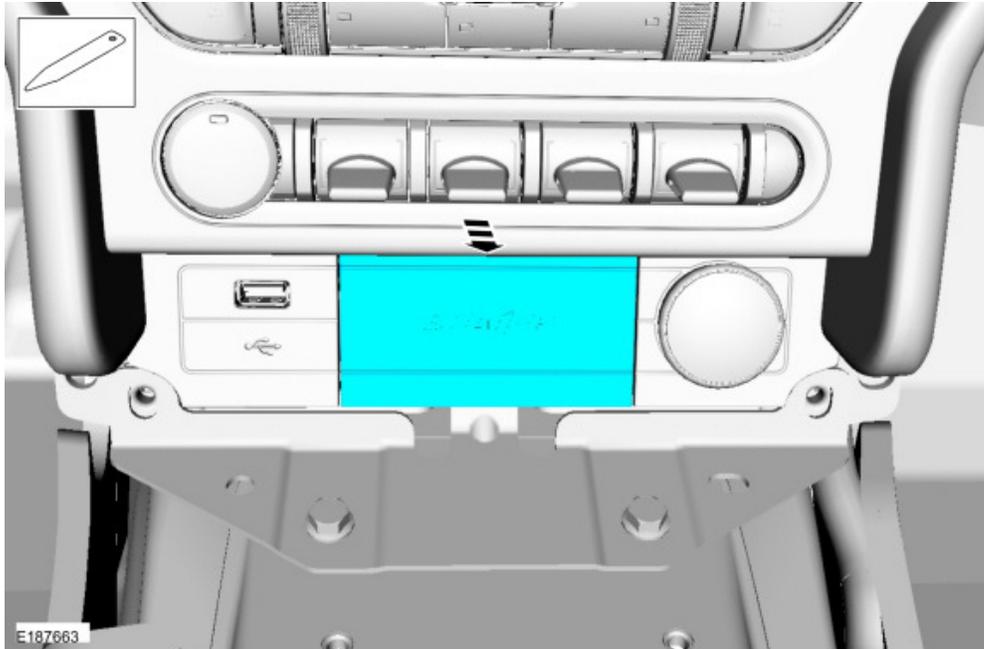


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15. Remove the trim cover.
Use the General Equipment: Interior Trim Remover



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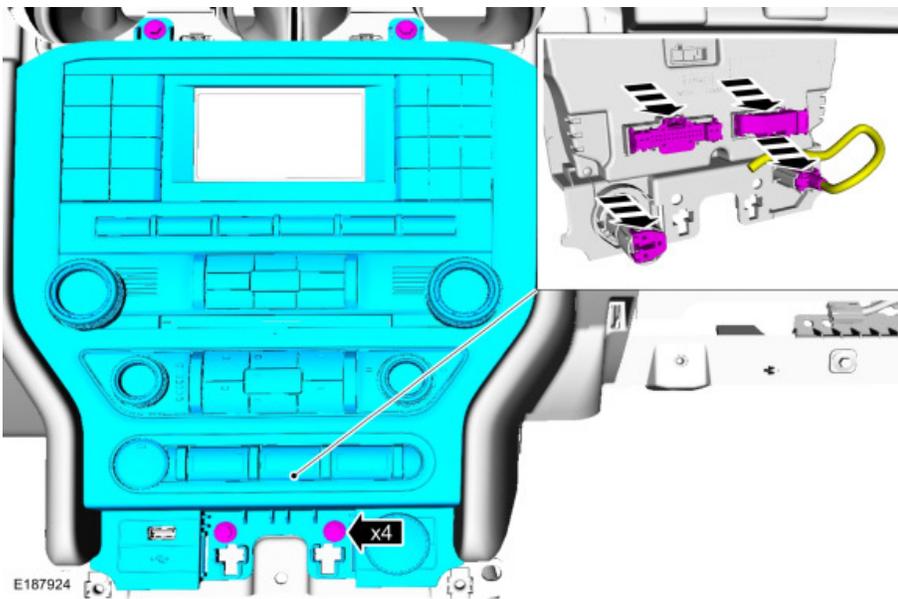


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16. Remove the bolts and the FCIM.
 - a. Disconnect the electrical connectors.
Torque: 22 lb.in (2.5 Nm)



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17. Support the FCIM housing on any suitable object as shown. FCIM switches must not be touching the work bench



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18. Remove the 10 T10 Torx screws holding the back FCIM cover in place



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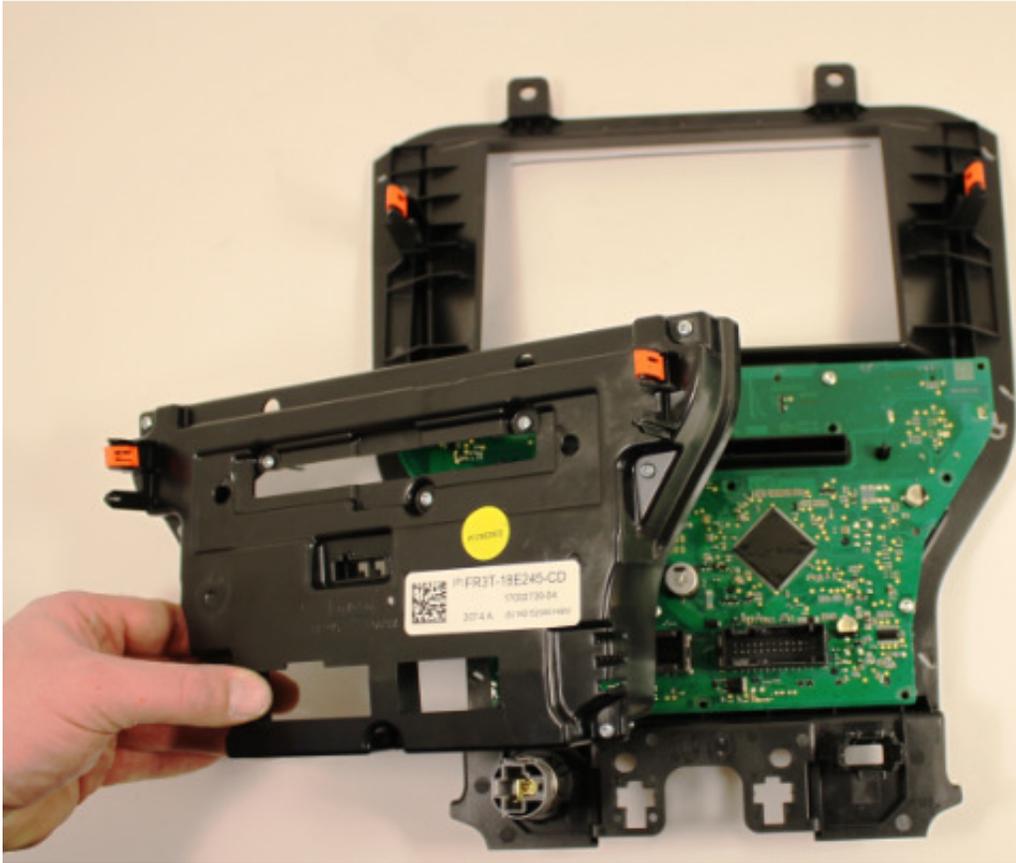
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19. Remove the back FCIM cover.

- Do NOT touch the FCIM circuit board



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20. Remove the 5 T10 Torx screws holding the FCIM circuit board and gently remove the circuit board by holding the electrical connectors.



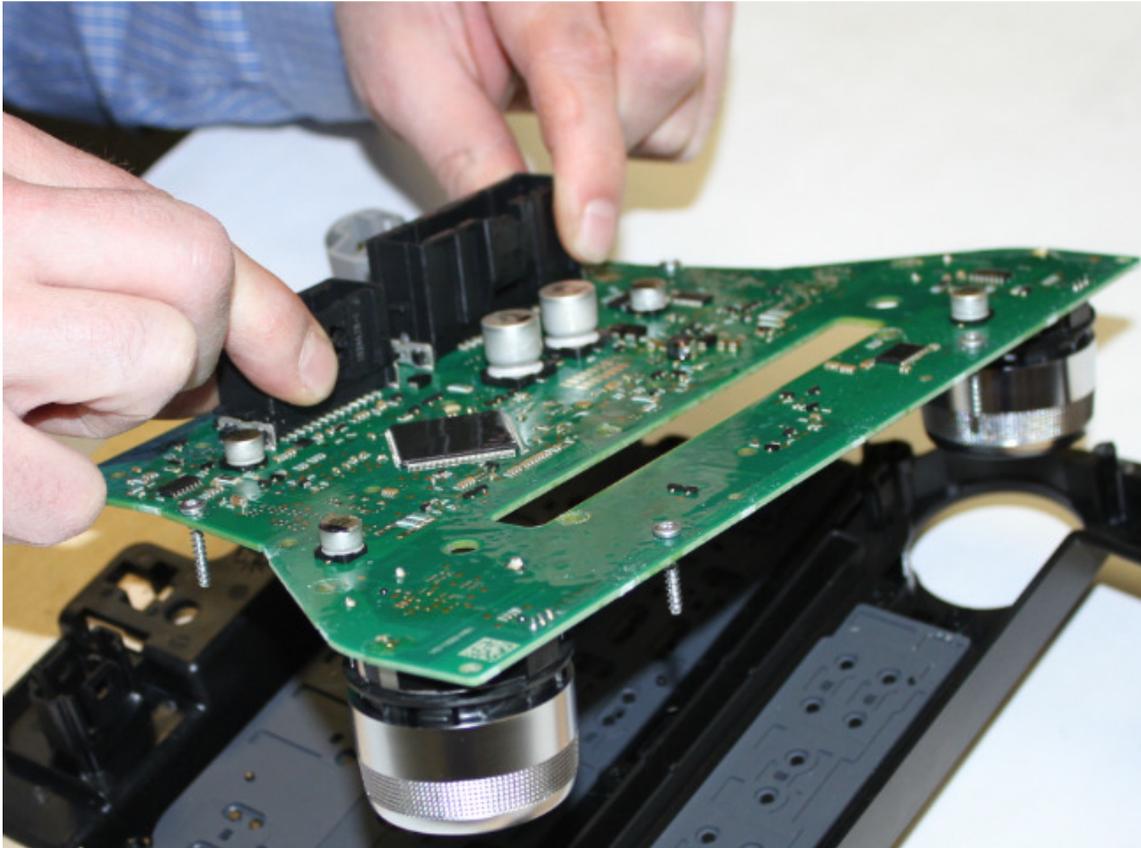
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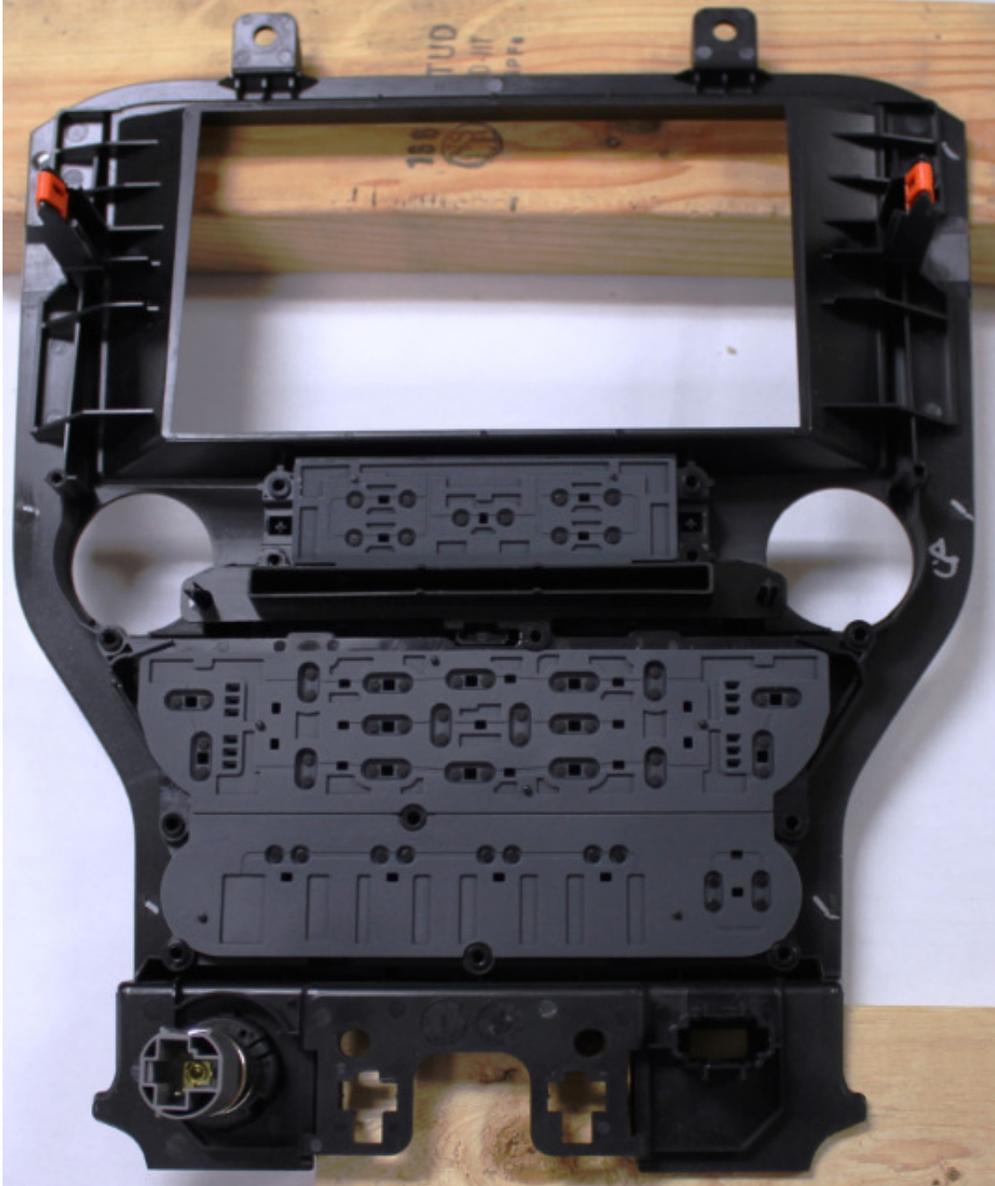
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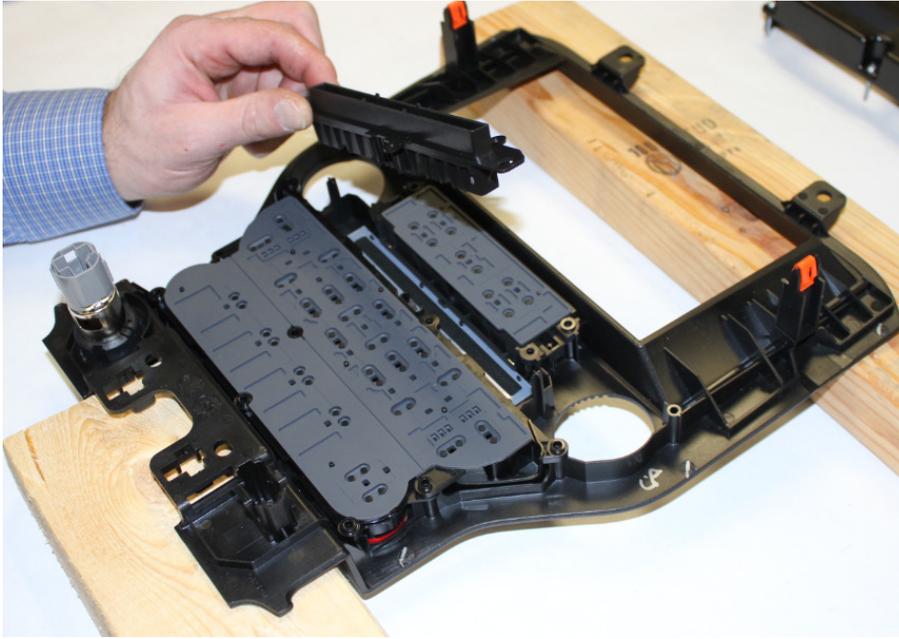


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21. Remove the CD guide panel



22. Remove the climate control switch pack



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23. Remove the engine start and toggle switch assembly



24. Remove the engine start and toggle switch contact pad



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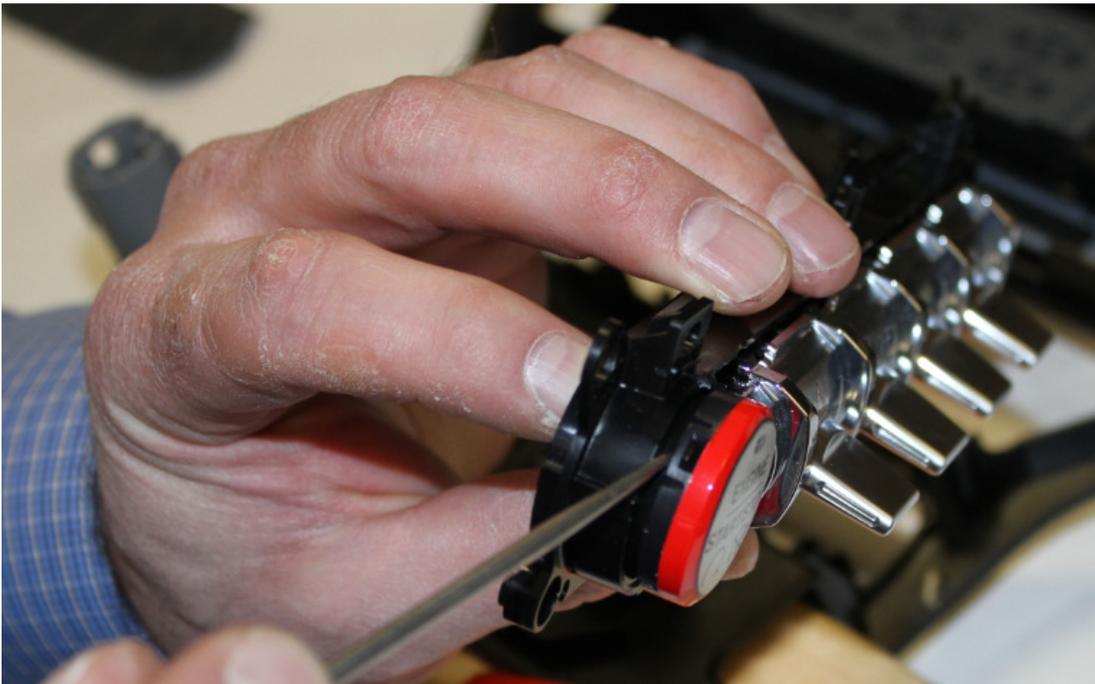


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25. With a pick or suitable tool gently release the first starter button cover cap retainer. After the first retainer has been unclipped proceed to remove the second retainer on the opposite site of the button assembly



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26. Gently remove the starter button cap



27. Gently line up the new red GT350 starter button and click it into position. Make sure that both retaining tangs are fully locked into place.



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28. Reinstall the engine start and toggle switch assembly



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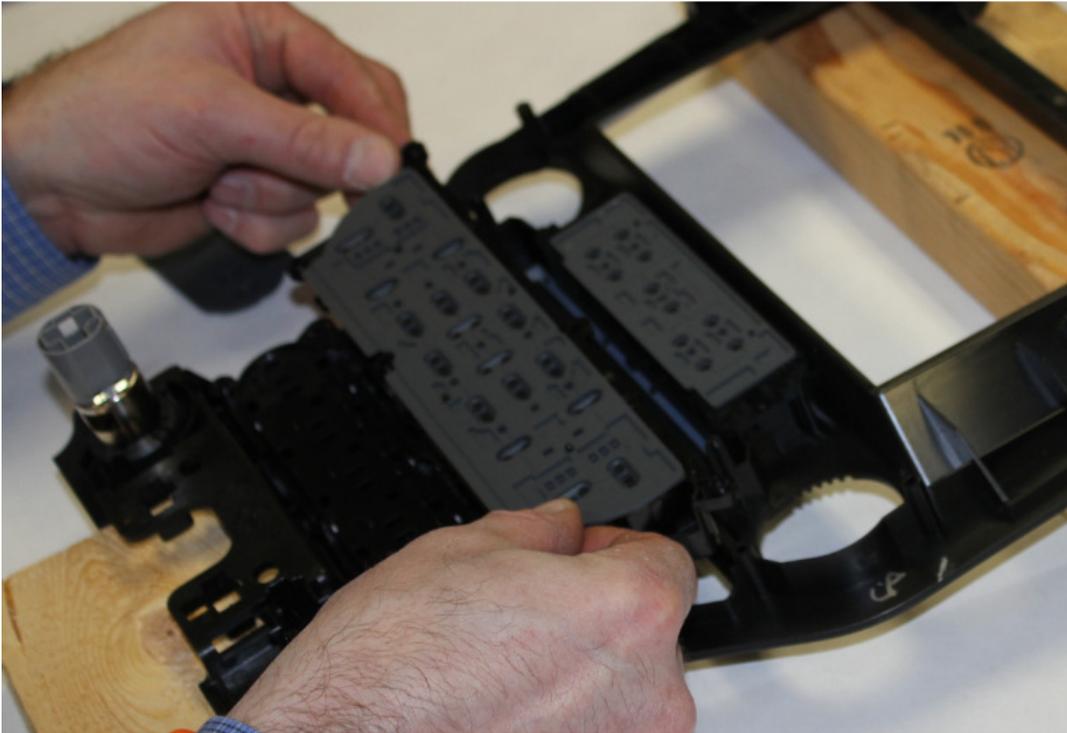
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29. Reinstall the climate control switch pack into the FCIM housing

- Make sure that the engine start and toggle switch assembly contact pad is fully seated



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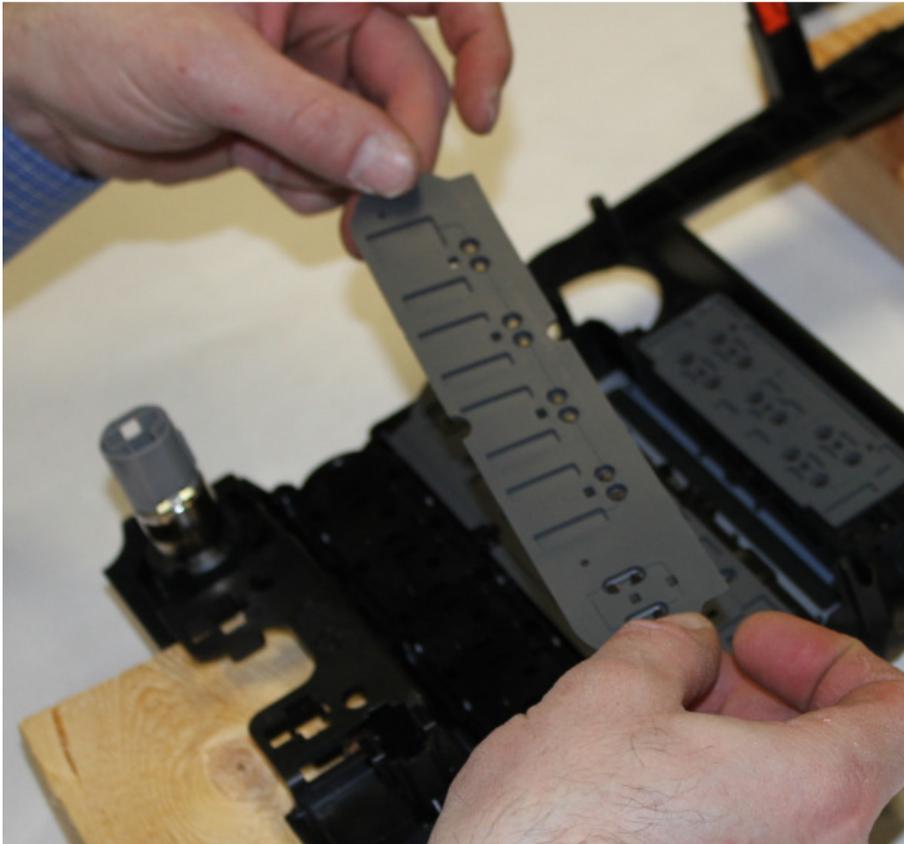
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30. Reinstall the engine start and toggle switch contact pad

- Make sure that the two contact pad alignment pins line up with the contact pad holes.
- Make sure that the toggle switch contact pad is fully seated and correctly overlapping the climate control switch pack contact pad.



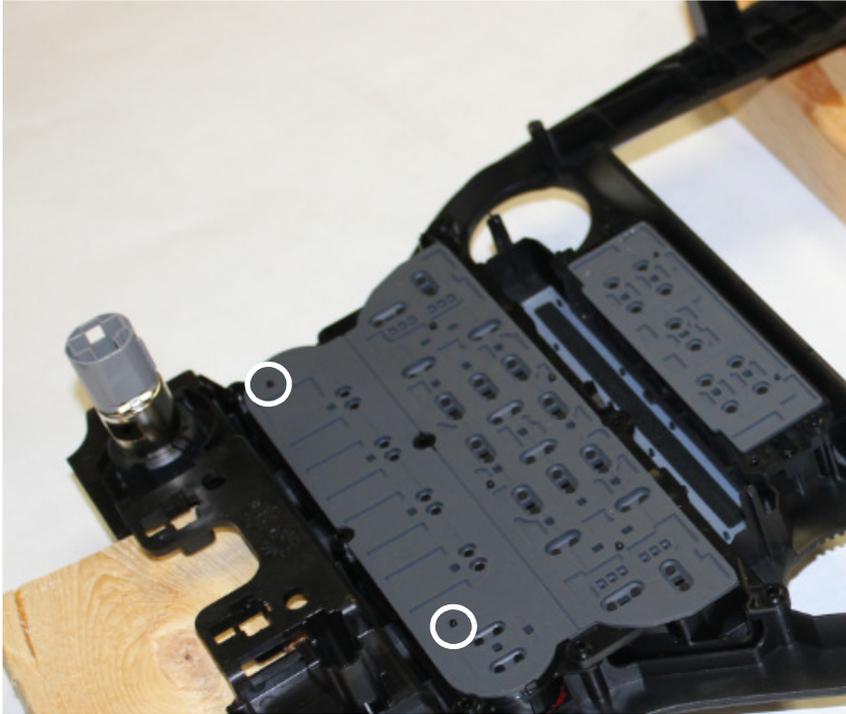
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31. Reinstall the CD guide panel



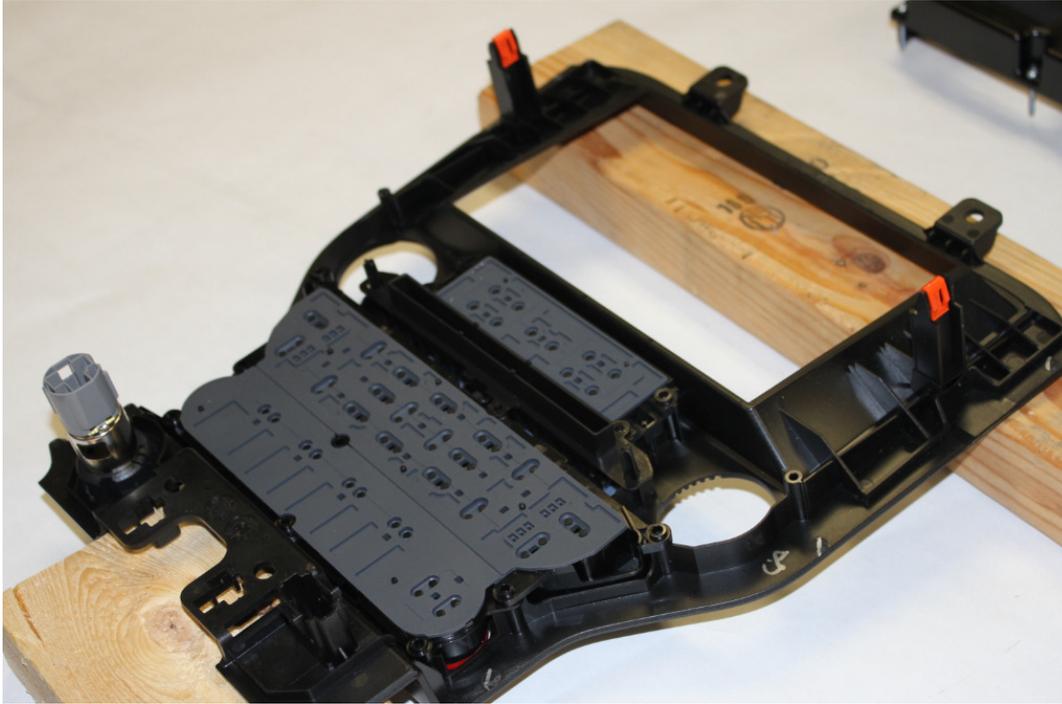
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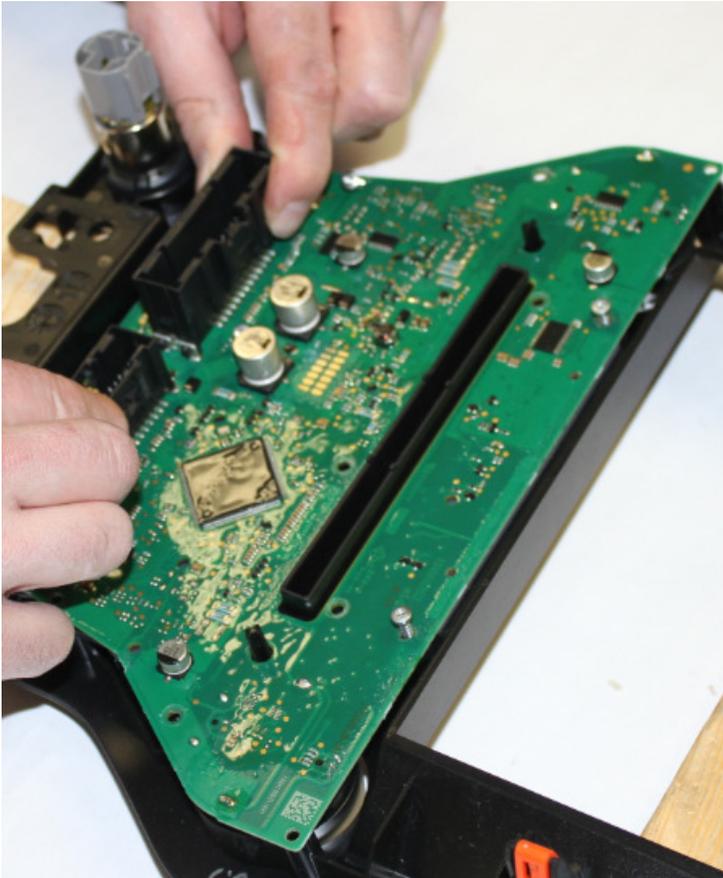
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32. Reinstall the FCIM circuit board by holding the electrical connectors and gently lowering it into the FCIM housing.

- Do NOT overtighten the 5 T10 Torx screws



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33. Reinstall the back FCIM cover

- Do NOT overtighten the 10 T10 Torx screws



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34. Reinstall all electrical connectors and trim panels in the reverse order that they were removed.



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